

NUMALIGARH REFINERY LIMITED COMMERCIAL DEPARTMENT

PUR-MECHMNT-1001291 Date: - May 24, 2021

CORRIGENDUM NO. 4 TO NOTICE INVITING TENDER

Job name : Service contract for overhauling of BREECHLOCK EXCHANGER in NRL.

Tender Ref : OC16000370 dated 16.04.2021

With reference to the above tender no., bidders are to note the following change in technical specification.

Sl.no	<u>Bidder's dtd. 23/05/2021</u>		NRL REPLIES dated 24-05-2021
1	Please note we cannot consider passivation/chemical cleaning & its associated items such as pump, hoses & its related job execution for circulation in our scope (we cannot consider this in our scope). And as the job involved only one exchanger & its tube bundle material is already known to NRL, we suggest that NRL shall decide now itself if any chemical cleaning/passivation is required or not & arrange/lineup separate agency accordingly for this if required. Maximum we can provide is our manpower for assistance jobs such as hose connection/additional blinding—deblinding if any but it needs to be defined clearly by NRL at this stage itself. In case passivation/chemical cleaning is being considered by NRL for this exchanger then the time period for this activity needs to be mentioned so that we can consider for the total timeline accordingly.	1. 2. 3.	The requirement of PASSIVATION/ chemical cleaning as per technical tender clause 3.2.10 is dropped from the tender and prospective bidder shall not be required to consider the same in their bid. As only one exchanger is considered in the tender, NRL shall carryout the passivation job and its related activities, if deemed required, under its scope. Bidder is also informed that job will only be considered to be started only after equipment is made hydrocarbon free by NRL and the first permit is issued to the contractor to start work. Any preliminary blinding/de-blinding for preparation works (hydrocarbon free) viz hose connection, LPD opening, draining etc. shall be done by NRL.



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And as the job involved only one exchanger & its tube bundle material is already known to NRL, we suggest that NRL shall decide now itself if any chemical cleaning/passivation is required or not & arrange/lineup separate agency for this if required.

In case passivation/chemical cleaning is being considered by NRL for this exchanger then the time period for this activity needs to be mentioned so that we can consider for the total timeline accordingly.

Scaffolding material & job (erection, dismantling) shall be by NRL.

 The requirement of PASSIVATION/ chemical cleaning as per technical tender clause 3.10 is dropped from the tender and prospective bidder shall not be required to consider the same in their bid.

Bidder is informed that job will only be considered to be started only after equipment is made hydrocarbon free by NRL Any preliminary blinding/de-blinding for preparation works (hydrocarbon free) viz hose connection, LPD opening, draining etc. shall be done by NRL.

- NRL will inform the handover dates considering all required preparation time to the bidder prior to the mobilization call for the job.
- 3. Scaffolding material & job (erection, dismantling) shall be under NRL scope only (refer technical tender clause 3.2.1).

However, Party shall also keep a few personals in their scope for scaffolding correction works in their team, who can modify the already erected scaffoldings as per work requirement for timely execution of jobs at any odd hours. (Refer technical tender clause 3.2.1).

NRL will also try to provide round the clock manpower for scaffolding assistance the bidder.

All other terms & conditions of the tender document shall remain un changed.

GM (Commercial), I/c Numaligarh Refinery Limited Numaligarh, Dist: Golaghat Assam – 785 699

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