

Corrigendum no. 1 dated 07.11.2019.

The details of the Hydrocracker and Hydrogen Units Catalyst has been elaborated as under. Rest all, remain the same.

Hydrocracker Catalyst					
Reactor	Catalyst	Composition	Percentage	Quantity, Kg	MSDS review date
RB-01,02,03	GSK 19	Mullite	50-60 %	2535	3rd April'13
		Silica, Crystalline	30-40 %		
		Synthetic, amorphous silicate	5-10%		
RB-01,03	GSK 10 6MM	Aluminum Oxide	>95%	979	7th July'14
		Quartz (SiO2)	< =2.5%		
		Mullite	< =2.5%		
RB-01,02,03	GSK 10 8MM	Aluminum Oxide	>95%	1551	7th July'14
		Quartz (SiO2)	< =2.5%		
		Mullite	< =2.5%		
RB-01,02,03	DENSTONE 2000 1/4	Kaolin,Calcined	75-90%	7070	13th Dec'13
		Quartz(SiO2)	10-25%		
RB-01,02,03	DENSTONE 2000 1/8	Kaolin,Calcined	75-90%	7447	13th Dec'13
		Quartz (SiO2)	10-25%		
RB-03	ICR 142 v2 NAQ	Aluminum Oxide	<50 %	13877	
		Aluminum Silicate	<60 %		
		Zeolites, aluminosilicates	3-7 %		
		Nickel Oxide	<10 %		
		Tungsten Oxide	<30 %		
RB-01	ICR 161 NAQ	Aluminum Oxide (non-fibrous forms)	70-90%	1497	8th July'14
		Molybdenum trioxide	2.5-10%		
		Aluminium Phosphate	2.5-10%		
		Nickel Oxide	<=1%		
		Aluminum Molybdenum oxide	<=2.5%		
		Molybdenum Nickel Oxide	<=1%		
		Nickel Aluminate	<=1%		
RB-001	ICR 173 KAQ	Aluminum Oxide	60-100 %	6530	7th June'13
		Molybdenum trioxide	<10 %		

		Aluminium Phosphate	5-10 %		
		Molybdenum Nickel Tetra oxide	<5 %		
		Aluminum Molybdenum Oxide	<2.5%		
		Nickel Oxide	<2.5%		
		Nickel Aluminate	<1%		
RB-02	ICR 180 NP4	Aluminum Oxide (non-fibrous forms)	2.5-10 %	58774	5th May'14
		Zeolite (crystalline alumino silicate)	2.5-10%		
		Amorphous aluminium silicate	50-80 %		
		Tungsten Trioxide	25-50 %		
		Nickel Oxide	2.5-10 %		
RB-01,02,03	ICR 250 NAQ	Aluminum Oxide	Not mentioned	114458	18th April'13
		Amorphous Silicon Dioxide	Not mentioned		
		Zeolite (crystalline aluminosilicate)	Not mentioned		
		Tungsten trioxide	10-30%		
		Organic acid, Nickel salt	7-13%		
RB-01,02	ICR 512 NAQ	Aluminum Oxide (non-fibrous forms)	25-50 %	49637	5th Feb'14
		Aluminium Phosphate	2.5-10%		
		Aluminum Molybdenum Oxide	<2.5%		
		Molybdenum trioxide	10-20%		
		Polycarboxilic acid	10-20%		
		Molybdenum nickel Oxide	2.5-10%		
		Polycarboxilic acid,Nickel salt	2.5-10%		
		Synthetic amorphous aluminum silicate	<=5%		
		Nickel Aluminate	<=2.5		
		Nickel Oxide	<=1%		
Total			264355		

HYDROGEN UNIT CATALYST

Reactor	Catalyst	Components	W/W %	Quantity, m3	Quantity, Kgs
MT Shift 05-RB-204	LSK-2	Alluminum Oxide	>=25 - <=43	1.3	19625
		Copper Oxide	>=18 - <=24		
		Zinc Oxide	>=18 - <=31		
		Copper Hydroxide Carbonate	>=2 - <=5		
	LK-813	Copper Oxide	>=39 - <=47	6.5	
		Zinc Oxide	>=24 - <=30		
		Aluminum Oxide	>=7 - <=14		
		Copper Hydroxide Carbonate	>=8 - <=15		
	LK-819	Zinc Oxide	>=38 - <=48	6.8	
		Copper Oxide	>=30 - <=36		
		Aluminum Oxide	>=15 - <=25		
½ " ceramic balls				2200	
Pre-Reformer 05-RB-203	RKNGR	Ni-Nickel	20-25	9.2	17400
		NiO- Nickel monoxide	0-5		
		MgO-Magnesium Oxide	60-70		
		Al ₂ O ₃ - Aluminum Oxide	5-10		
	½" Alumina balls				2100
	1" Alumina balls				500
Reformer 05-FF-201	R-67-7H	NiO-Nickel Monoxide	15-20	~7-8	16037
		MgO-Magnesium Oxide	20-25		
		Al ₂ O ₃ -Aluminum Oxide	55-60		
Sulphur Absorber 05-RB-202A	HTG-1	Al ₂ O ₃ -Aluminum Oxide	60-75	0.944	10956
		K ₂ CO ₃ -Potassium Carbonate	25-40		
	DS-90-E	Zinc Oxide	90%	8.4	
		Alumina Binders	Balance		
	½" ceramic balls				

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